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004180

5089025

D119-696-043
Job Sheet 178623



Part No: D119-696-043

Job Qty: 2 ea

Part Name: Dual Cargo Mirror Assembly, 6 Inch Round



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/5/18

Job Tracking No:

Due Date: 6/22/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: IIN-D119-696 REV A SHEETS 5,6,7/D4450 REV A/DSI9578 REV.A IPP Rev:A 08-02-19 New issue DD verified by: LL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		6/22/18	0.00	0.00	Start Up Small Fab-4		
120	Small Fab	2 pcs		6/22/18	0.00	2.00	Small Fab-1		DAS
130	QC	2 pcs		6/22/18	0.00	0.00	QC5		38
133	Packaging	2 pcs		6/22/18	0.00	0.00	Packaging1-6		9-89
135	QC	2 pcs		6/22/18	0.00	0.00	QC4		
137	DC	2 pcs		6/22/18	0.00	0.00	DC		
140	Packaging	2 pcs		6/22/18	0.00	0.00	Packaging3-1		
150	QC21-FG	2 Ea		6/22/18	0.00	0.00	QC21		

Part Op 120 - 1- punch one side 2- slide parts in tube 3- punch other side 4- bend as per dwg 5- drill holes as per dwg using
Descriptions: DT9946 6- deburr and polish

137 - Photocopy bluefile & type labels per PPP D119-696-043 CHG006

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2054	Bushing - Delrin	4 Ea (2 ea)	90-Start up Operation	5001385
D2055	Clamp	4 Ea (2 ea)	90-Start up Operation	161737
D2056	Bell Crank Assembly	2 Ea (1 ea)	90-Start up Operation	F161717
D3072-1	Bracket	2 Ea (1 ea)	90-Start up Operation	5081008
D3072-2	Bracket	2 Ea (1 ea)	90-Start up Operation	5081013
M304TR0.500W.049	304 Round Tube .500 X .049W	7 ft (3.5 ea)	90-Start up Operation	5026902
MS21042L3	Nut	6 Ea (3 ea)	90-Start up Operation	5038167
MS27039-1-18	Screw	6 Ea (3 ea)	90-Start up Operation	F124326
NAS1149D0363J	Washer	12 Ea (6 ea)	90-Start up Operation	505269
D2011-101	Mirror 6"	4 Ea (2 ea)	133-Packaging	5072952

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2054	4	29	0
	D2055	4	5	0
	D2056	2	5	0
	D3072-1	2	0	0
	D3072-2	2	0	0
	M304TR0.500W.049	7	127	0
	MS21042L3	6	663	0
	MS27039-1-18	6	1,283	0
	NAS1149D0363J	12	2,317	0
133-Packaging	D2011-101	4	18	0

Part Specifications

Specifications cont.

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AEROSPACE
Container No: S089025
Part: D119-696-045
Job No: 178623
Revision: A/A/A
Exp Date:
Instructions:

Date: 07/04/18